GA-686N is an advanced halogen-free high Tg $210 \,^{\circ}C(DMA)$ ultra low-loss multifunctional epoxy laminate. Superior electrical performance are suitable for high frequency high speed telecommunications. The characteristics of low transmission loss and low degree of distortion can be mainly suitable for base station platform, cloud computing, storage and advanced servers.

Key Features

宏仁企業集團 GRACE T.H.W. GROUP

● Tg: 210℃(DMA)

This material with high performance multi-function resin \cdot crosslink density is high. Material Tg values can reach 210 C (DMA).

• Dk: 3.20 & Df: 0.0012

Material has superior electrical properties, is conducive to the high frequency high-speed transmission, and high density wiring design. The lower signal loss can ensure signal integrity.

Z-CTE(50-260):2.2%

Its remarkable very low expansion coefficient, is more suitable for making high multilayer PCB, ensure the reliability of high temperature welding and assembly process.

• Td: 380 ${\mathcal C}$

Excellent resistance to aging temperature, keep the material performance in high thermal shock or high temperature environment impact.

Normal Size & Thickness

Thickness Thickness Tolerance Size Inch Inch (mm) mm 0.002 (0.05) 1244×0940 49x37 То IPC-4101 Class C/M 1244×1042 49x41 0.125 (3.2) 49x43 1244×1093

Laminate:GA-688N Prepreg: GA-688NB

Applications

- > Multilayer PCB
- > Servers
- Storage
- Router/Switch
- RF/Wireless Communication
- Line cards

Industrial Approvals

Flammability Rating : 94V-0

Characteristic			Test Method		
GA-688N (Low-Dk glass)		Unit	IPC-TM-650 (or as noted)	Typical data	spec
Volume Resistivity		MΩ-cm	2.5.17.1	2X10 ⁹	≥10 ⁶
Surface Resistivity		MΩ	2.5.17.1	1X10 ⁸	$\ge 10^5$
	At 1GHz		2.5.5.13	3.20	1
Permittivity	At 5GHz		2.5.5.13	3.10	1
(RC70%)	At 10GHz		2.5.5.13	3.05	1
	At 15GHz		2.5.5.13	3.00	/
	At 1GHz		2.5.5.13	0.0012	1
Loss Tangent	At 5GHz		2.5.5.13	0.0013	/
(RC70%)	At 10GHz	-	2.5.5.13	0.0016	/
	At 15GHz		2.5.5.13	0.0018	/
Arc Resistance		Sec	2.5.1	120	≧60
Dielectric Breakdown		KV	2.5.6	40	≧40
Electric Strength(thickness<0.5mm)		KV/mm	2.5.6.2	40	≧30
Thermal Stress Test		_	2.4.13.1	Pass	Pass
Td (5% Weight loss)		°C	2.4.24.6	380	≧340
Glass Transition	DMA	°C	2.4.24.4	210	≧205
Temperature	DSC	°C	2.4.25	190	≧185
T288		Min	2.4.24.1	≧60	≧15
Т300		Min	2.4.24.1	≧60	≧2
Z-Axis CTE	Before Tg	PPM/°C	2.4.24	45	≦60
	After Tg	PPM/°C		250	≦300
Z-Axis CTE (50~260℃)		%	2.4.24	2.2	≦2.8
Peel Strength (1OZ HVLP3)		Lb/in	2.4.8	3.5	≧ 3 .0
Flexural Strength	LW	N/mm ²	2.4.4	410	≧345
	CW	N/mm ²		350	≧345
Moisture Absorption		%	2.6.2.1	0.07	≦0.2
Flammability		_	UL94	V-0	V-0

Note: 1.Test sample is 30mil 1/1(1078*10ply).

2. The data above is only for reference, and the actual data will have deviation, according to varieties of test equipment and method